



产品承认书 SPECIFICATION FOR APPROVAL

客户名称:
CUSTOMER

我司料号:
OUR PART NO.

XRSQ3324-1.3mH-V-817

我司品名:
OUR PART NAME

SQ Flat Wire Inductors

送样日期:
DATE SAMPLES

数量:
QUANTITY

制造确认 MANUFACTURER APPROVE

拟制 DRAWN	审核 CHECKED	确认 APPROVED
HuFangting	RaoPin	Zhongcuilan

客户确认 CUSTOMER APPROVE

客户名称 CUSTOMER NAME:

客户料号 CUSTOMER P/N:

规格型号 DESCRIPTION: SQ3324-1.3mH Vertical 1.0*2.5 wires foot spacing 8*17

检查结果: ☐ 合格 ☐ 不合格

签名及盖章:

INSPECT RESULT ACCEPT REJECT

SIGNATURE AND STAMP

说明 REMARK:

如对本承认书内容有异议请提出或标记发送至我司, 本承认书在未收到异议回复时于本承认书提供一周后生效。

If you have any objection to the contents of this acknowledgement, please put forward or mark it and send it to our company. This acknowledgement will take effect one week after it is provided if you do not receive an objection reply.

东莞市祥如电子有限公司

Dongguan xiangru electronics co., ltd

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Email: dgxiangru@126.com



东莞市祥如电子有限公司

SPECIFICATION FOR APPROVAL

CUSTOMER _____
CUSTOMER 'S PART NO _____ VER _____ A _____
DESCRIPTION SQ3324-1.3mH Vertical Foot spacing 8*17 OUR DRAWING NO XRSQ3324-1.3mH-V-817

A REVISION HISTORY

DATE OF	REVISED PROJECT	EDITION	NOTE
2019/07/22	NEEW VERSION	A	
2024/07/19	REVISION		

PPROVED BY	CHECKED BY	PREPARED BY	UNIT	mm
Lizhengxiong	Tangwen	Hufangting	DATE	2024/07/19
			REV NO.	A

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SPECIFICATION FOR APPROVAL

CUSTOMER

CUSTOMER 'S PART NO

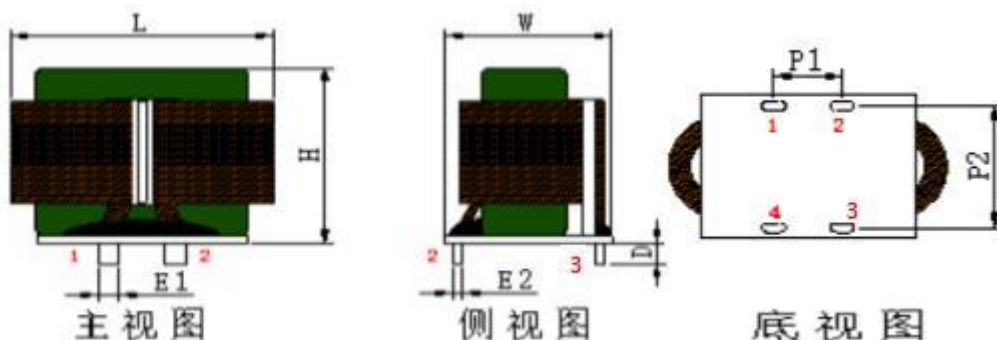
VER

A

DESCRIPTION

SQ3324-1.3mH Vertical Foot spacing 8*17 OUR DRAWING NO XRSQ3324-1.3mH-V-817

1. APPEARANCE & DIMENSION (UNIT: mm):



L	W	H	D	P1	P2	E1	E2
34.50 Max	22.00 Max	34.00 Max	3.50 ±0.5	8.00 ±0.5	17.00 ±0.5	2.50 ±0.2	1.10 ±0.2

NOTE:

1. 绕线均匀平整，铜线不可破皮；

Winding is even and flat, the copper wire must not break the skin.

2. 外观产品需干净无锡珠、锡渣、铜线氧化、Pin脚歪斜、不光亮等不良；

Appearance products need to be clean tin beads, tin slag, copper wire oxidation, Pin foot skewed, not bright and other defects

3. 线圈与磁芯不可松动；

Coil and core must not be loose

4. 产品直出脚，装底板加靠背，并点黑胶固定线包与底板，点胶位置如图所示。

Product straight out of the foot, mounted on the base plate plus backrest, and point black glue to fix the wire package and the base plate, point glue position as shown in the picture.

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2. SCHEMATIC:

3. WINDING SEQUENCE:

4. WINDING TABLE

ORDER	WIRE SIZE	START	END	TURNS	LAYER	INSULATION	
N1	1.0t×2.5mm UEWH 扁平线	1	2	18TS±2	CLOSE		
N2	1.0t×2.5mm UEWH 扁平线	4	3	18TS±2	CLOSE		

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5. ELECTRICAL CHARACTER ISICS:

TEST CONDITION:		TEMPERATUREAT: 25℃±5℃ WORKING TEMPERATURE: -25℃/+125℃ STORAGE TEMPERTURE: -25℃/+40℃ HUMIDITY: AT45-80% RH	
TESTINSTRUMENT	CHENHWA/1062	CHENHWA/1062	CHENHWA/502A
ITEM TERMINAL	INDUCTANCE 1KHz, 0.25Vrms 25°	DIFFERENCE INDUCTANCE 1KHz, 0.25V	DC. RESISTANCE AT 25℃
	1-2 1.3mH MIN	0.3mH Max	10mΩ MAX
	3-4 1.3mH MIN	0.3mH Max	10mΩ MAX
TESTINSTRUMENT	E-SUN 19053	E-SUN/19053	
ITEM TERMINAL	HI-POT TEST AC50/60Hz, 5mA, 3sec	INSULATION RESISTANCE. DC 500V	
	COIL-COIL 1500V	100M Ω MIN	
	COIL-CORE 1000V	100M Ω MIN	
Idc		30A	

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6. MATERIAL LIST:

No	ITEM	MATERIAL	CLASS	UL NO.	MANUFACTURER	OPT.
1	CORE	SQ3324 12K			ACMEElectronics (Guangzhou) Co;Ltd	√
		SQ3324 12K			SHANGDONG hengrui magnet technology CO.,LTD	√
		SQ3324 12K			DongGuan City JiuXin Magnetic Material Co.,Ltd	√
		SQ3324 12K			TengZhou MingJi Magnetism Industry Co., Ltd.	√
2	BOBBIN	T375HF	150℃	E59481	CHANG CHUN PLASTICS CO LTD	√
3	WIRE	@* FIWx180	180℃	E234867	SUNTEK HOLDINGS LIMITED	√
		@* UEW180	180℃	E504985	Guangdong Liziwire Electric Technology Co Ltd	√
4	VARNISH	E962	130℃	E335405	ZHUHAI CHANGXIAN NEW MATERIALS TECHNOLOGY CO LTD	√
5	锡	无铅锡条 /Sn99.9			Dongguan City Thousand Island METAL Foil CO LTD	√

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7. THE INSPECTION REPORT

ITEM	TEXT SPEC.	1	2	3	4	5
L 值(1-2)	1.3mH MIN 1KHZ 0.25V 25°	2.63	2.92	2.83	3.01	2.72
L 值(3-4)	1.3mH MIN 1KHZ 0.25V 25°	2.63	2.92	2.83	3.01	2.72
DCR 值(1-2)	10mΩ MAX AT 25℃	OK	OK	OK	OK	OK
DCR 值(3-4)	10mΩ MAX AT 25℃	OK	OK	OK	OK	OK
HI-POT AC50/60Hz 5mA 3sec	COIL-COIL:1500V	OK	OK	OK	OK	OK
	COLI-CORE:1000V	OK	OK	OK	OK	OK

TEST EQUIPMENT

INDUCTANCE	HI-POT	DC. R
CH-3250: ()	E-SUN-19053 (✓)	CH-502BC (✓)
CH-1062: (✓)		
CH-101: ()		

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